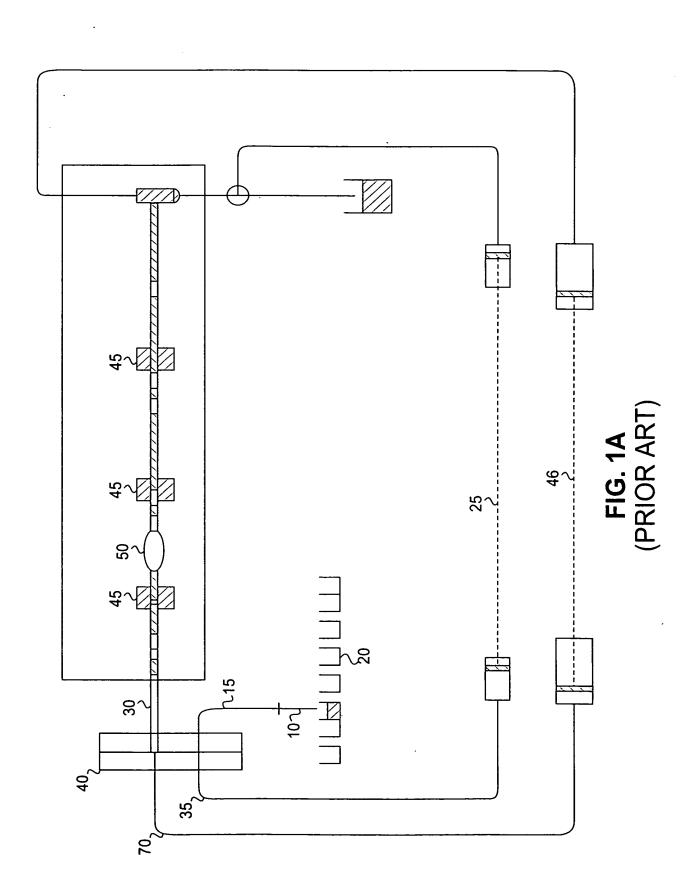
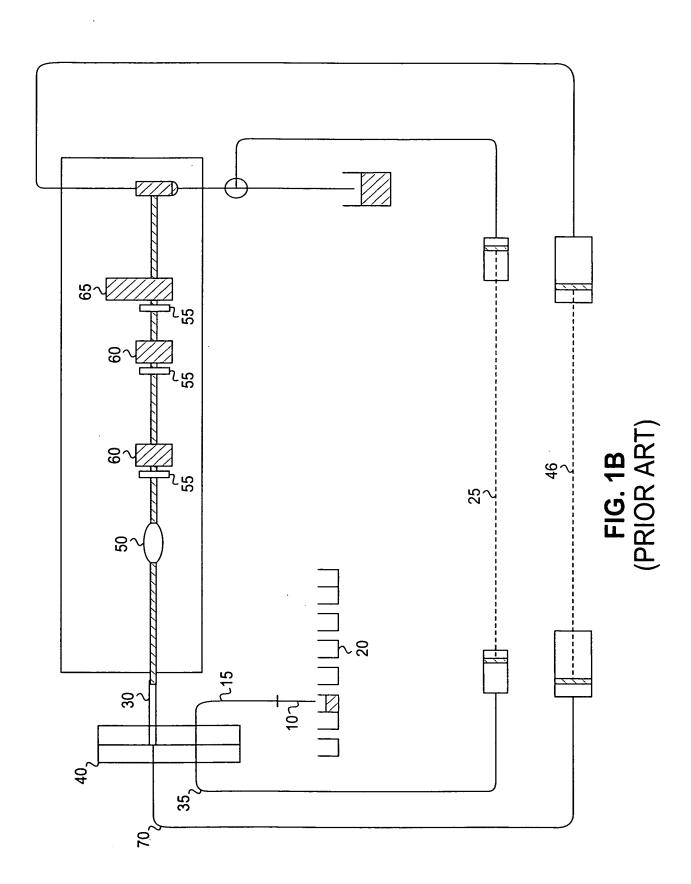
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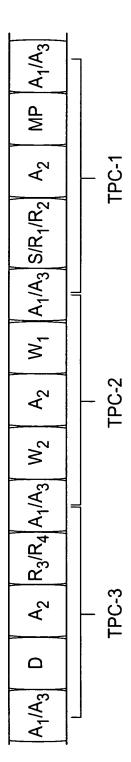


FIG. 2 (PRIOR ART)

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O.G. FIG.
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FIG. 3 (PRIOR ART)

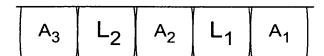


FIG. 4 (PRIOR ART)

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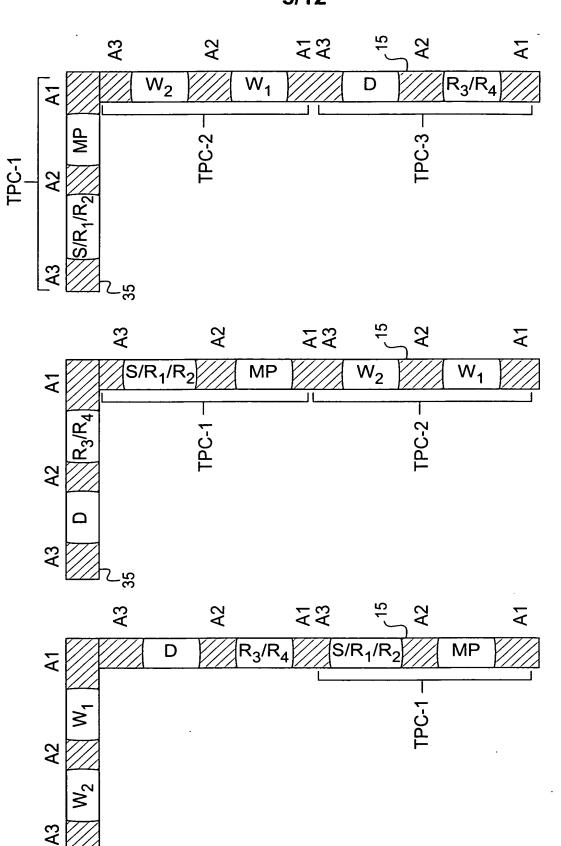


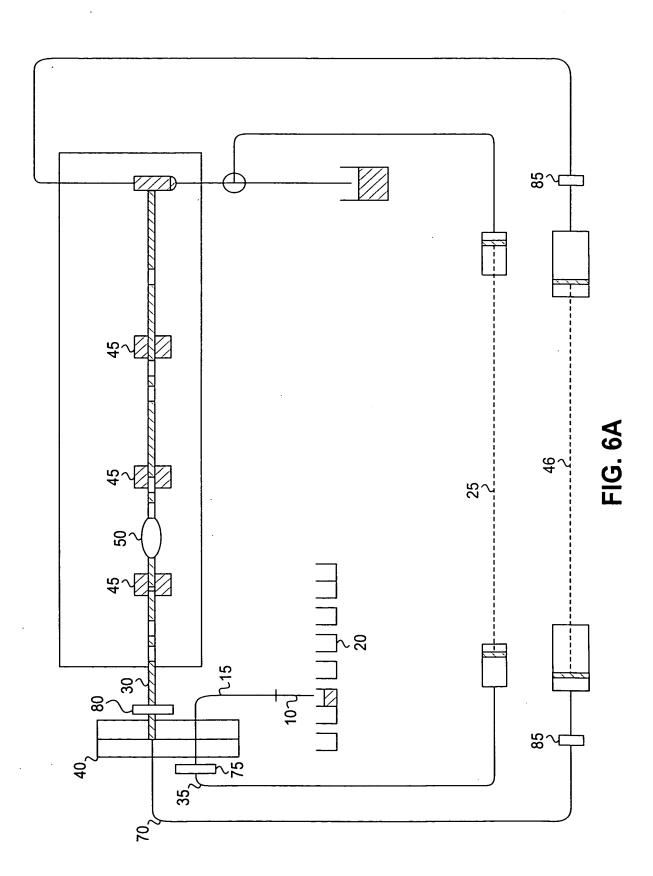
FIG. 5 CYCLE 1 (PRIOR ART)

CYCLE 3

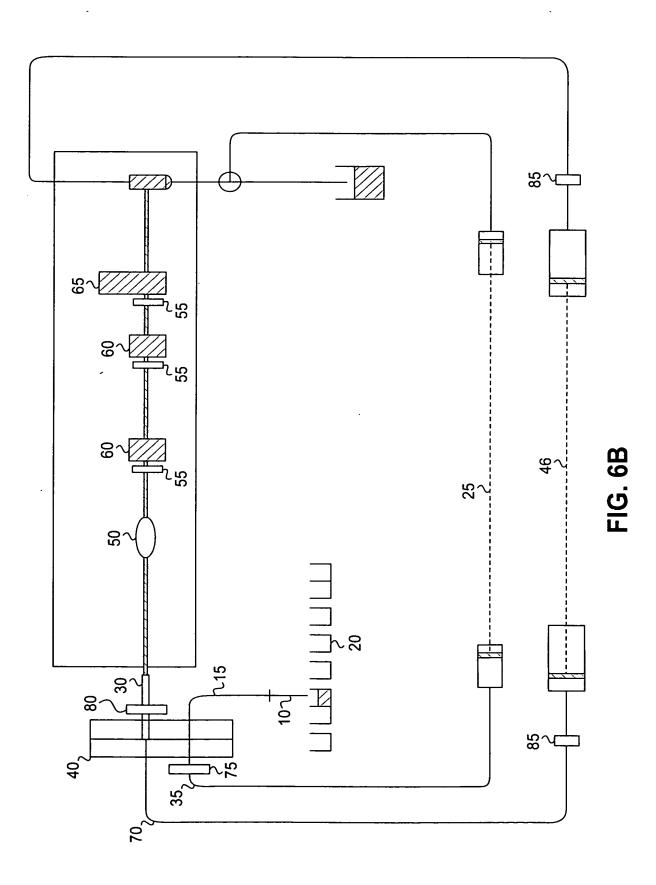
CYCLE 2

ORAFTSMAN

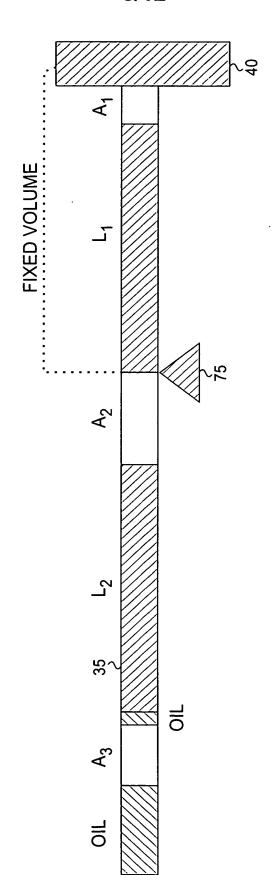
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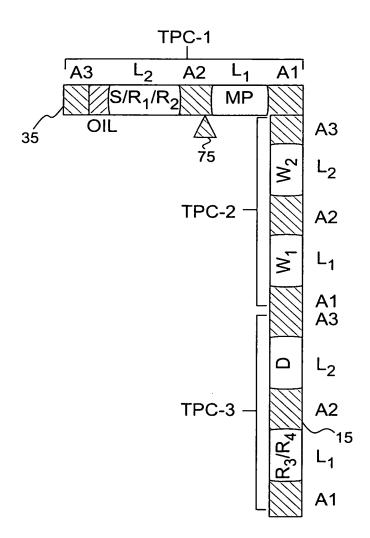


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FIG. 8

FIG. 9

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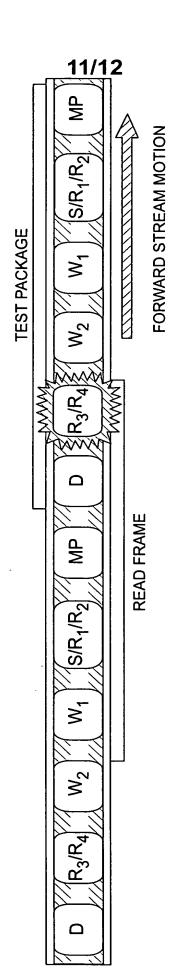


FIG. 10

COULTERS CHOUSE

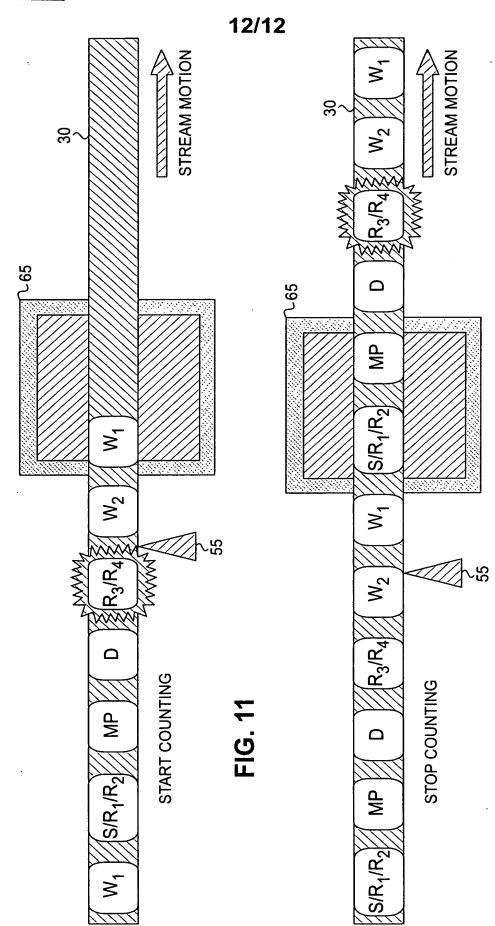


FIG. 12